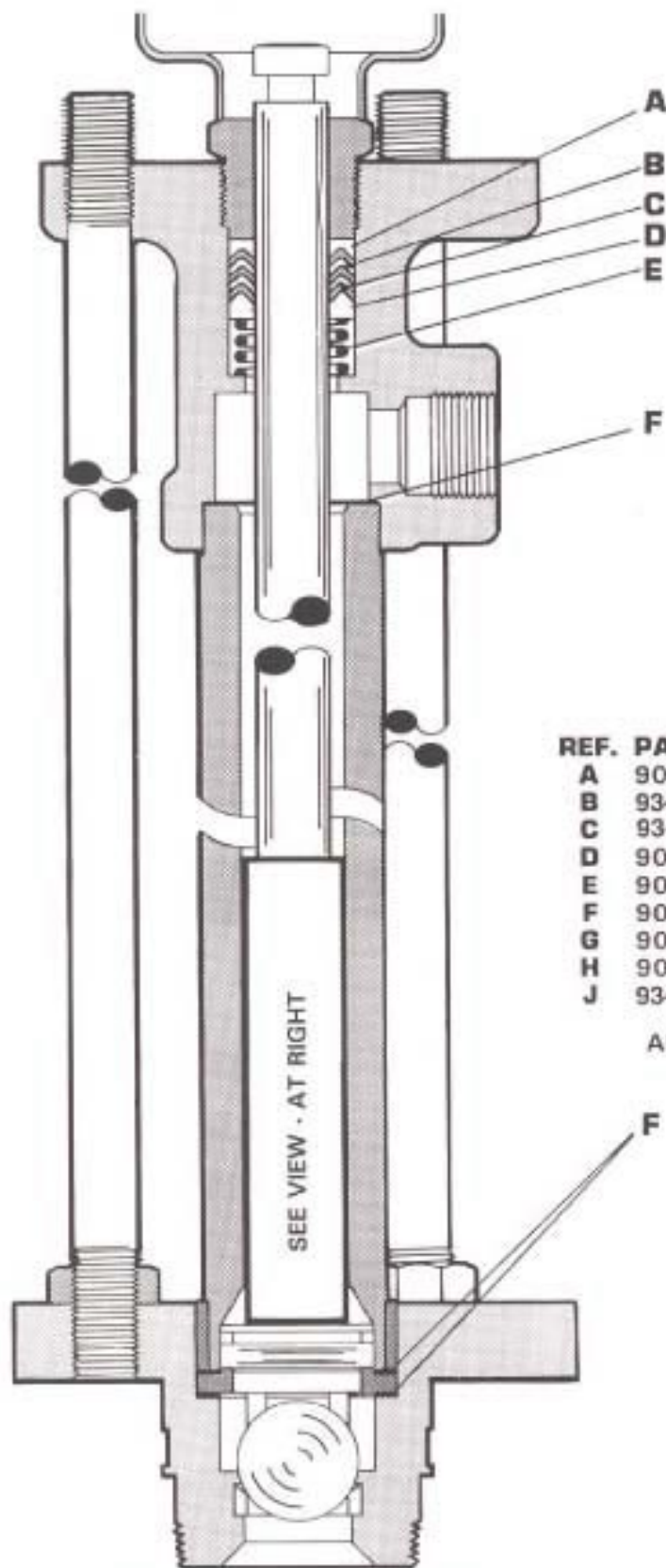




61795 LOWER PUMP END



SERVICE KIT 637120

**FOR 613257-X TWO COMPONENT
PUMP ASS'Y.**

One 637120 kit will service both lower pump ends.

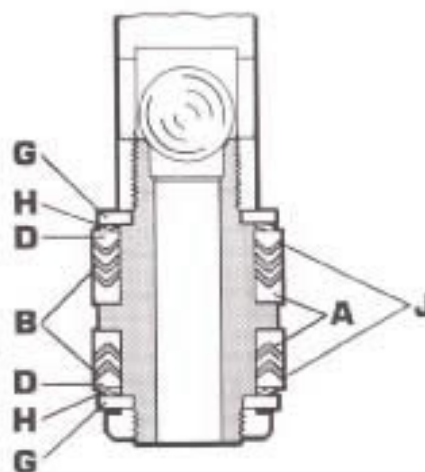
The part quantity's required are listed in the chart for each lower pump end separately.

Refer to 613257-X Operators Manual for disassembly and assembly.

PARTS LIST

REF.	PART NO.	(QTY)	DESCRIPTION
A	90322	(3)	FEMALE BACK-UP
B	93455-1	(5)	"V" PACKING (LEATHER)
C	93455-2	(3)	"V" PACKING (PTFE)
D	90305	(3)	MALE PACKING BACK-UP
E	90325		SPRING
F	90320	(3)	GASKET
G	90529	(2)	WASHER
H	90528	(2)	WAVY WASHER
J	93455-2	(5)	"V" PACKING (PTFE)

ALSO INCLUDES Y145-1 RETAINING RING
(NOT SHOWN)



PN 97989-412

INGERSOLL RAND COMPANY LTD
209 NORTH MAIN STREET - BRYAN, OHIO 43506
(800) 495-0276 • FAX (800) 892-6276
www.ingersollrandproducts.com

© 2010

CCN 81379760

ARO

IR Ingersoll Rand
Industrial Technologies